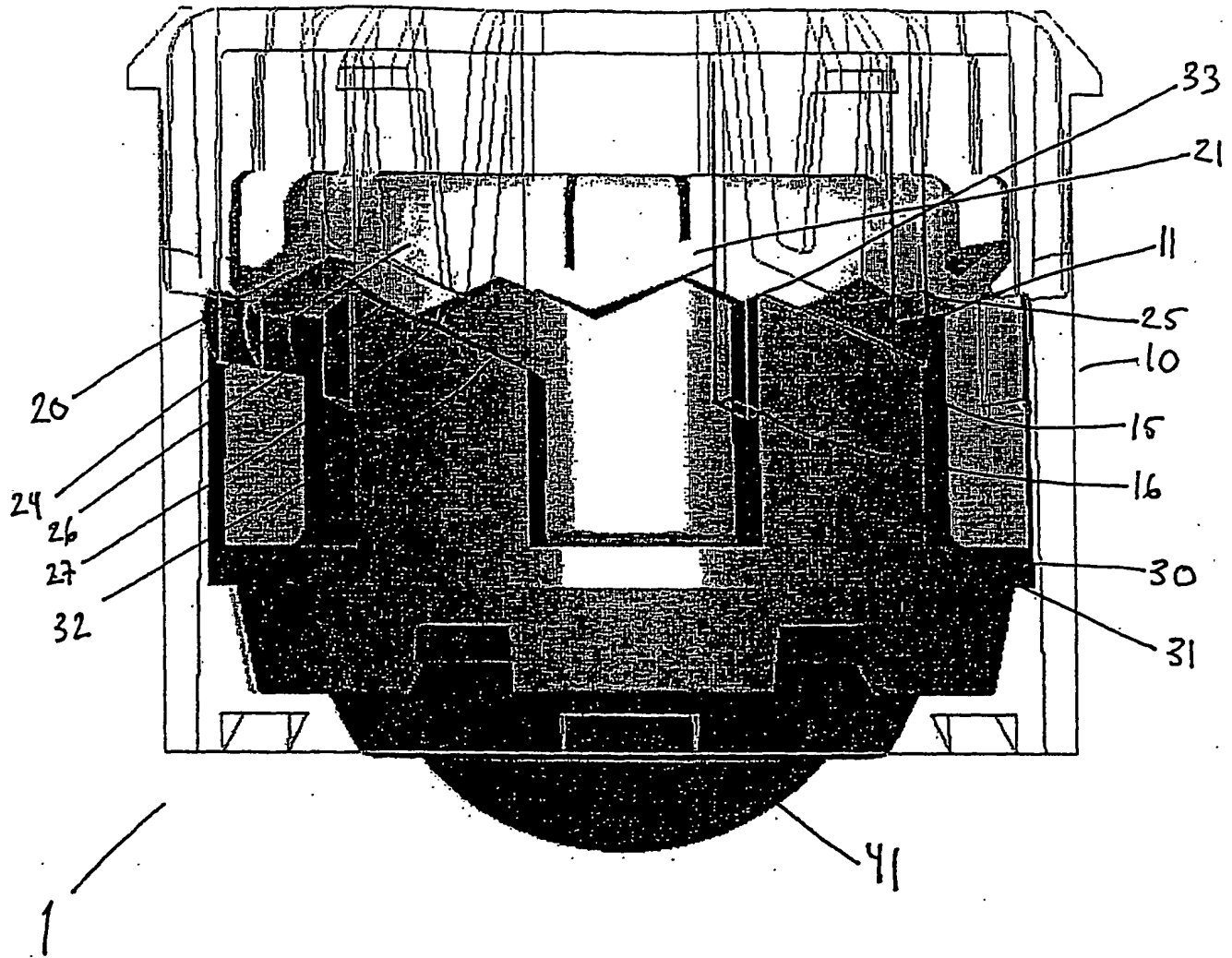


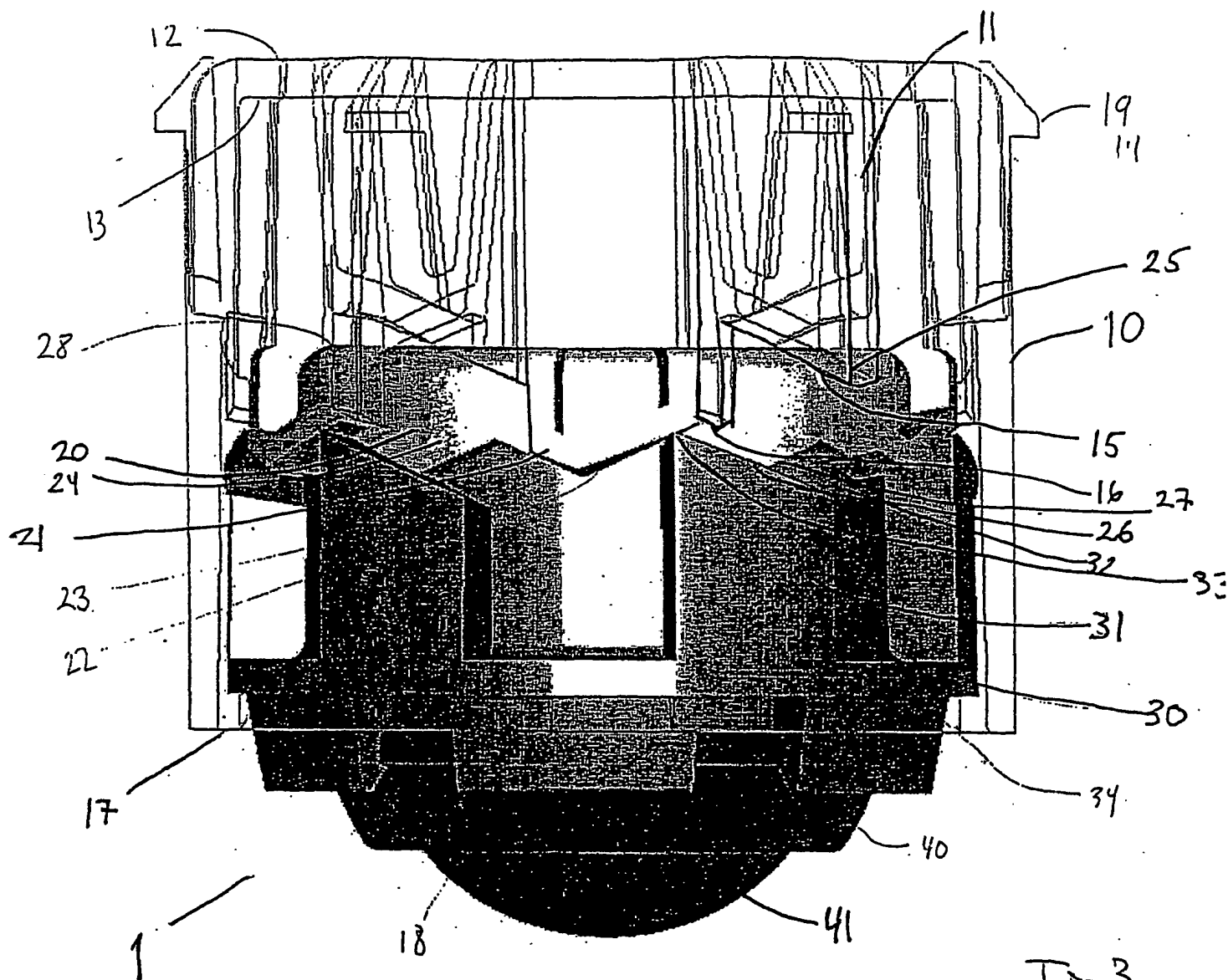
2. intermediate position

Fig. 1



Rolling position

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1. intermediate position

Fig 3

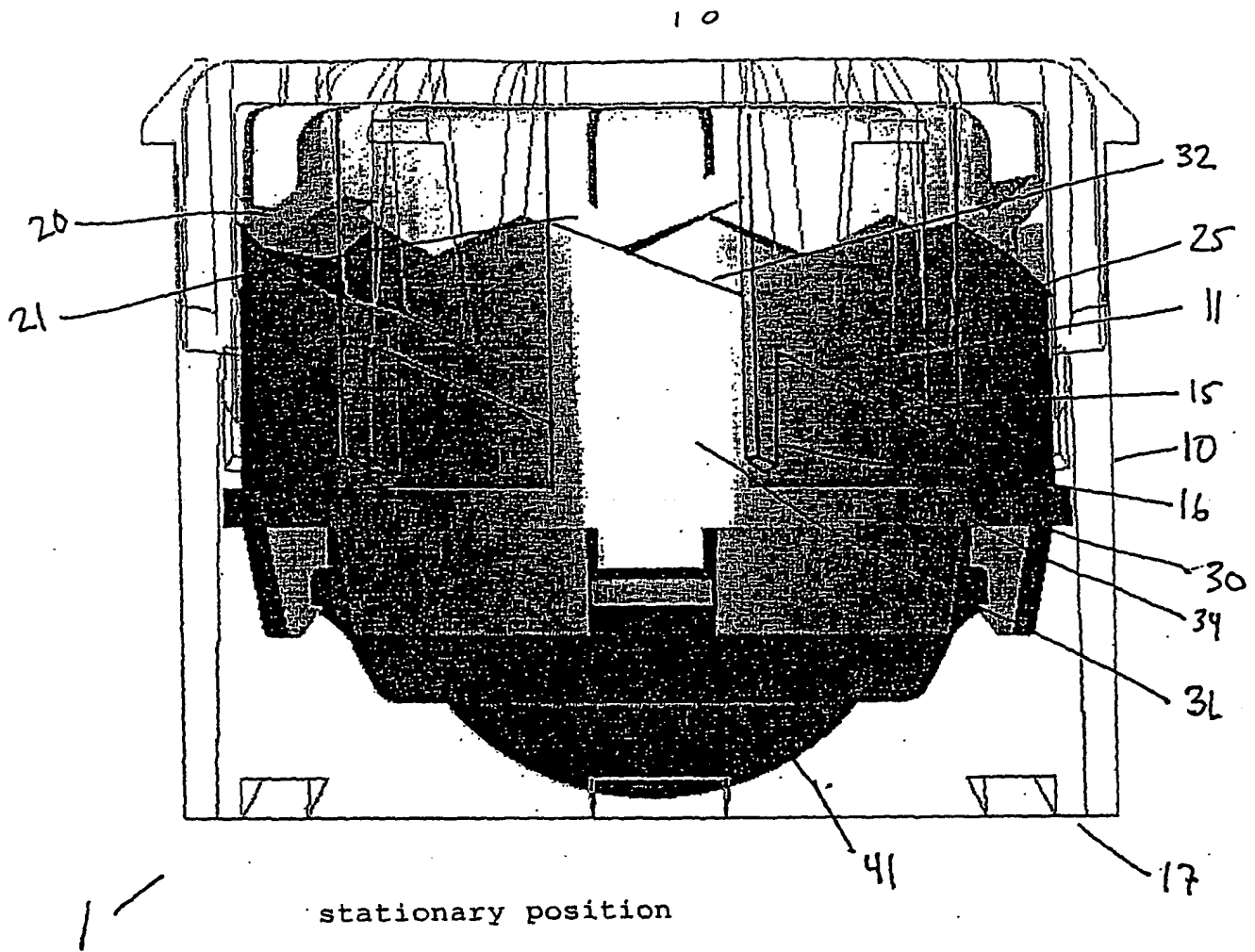


Fig 4

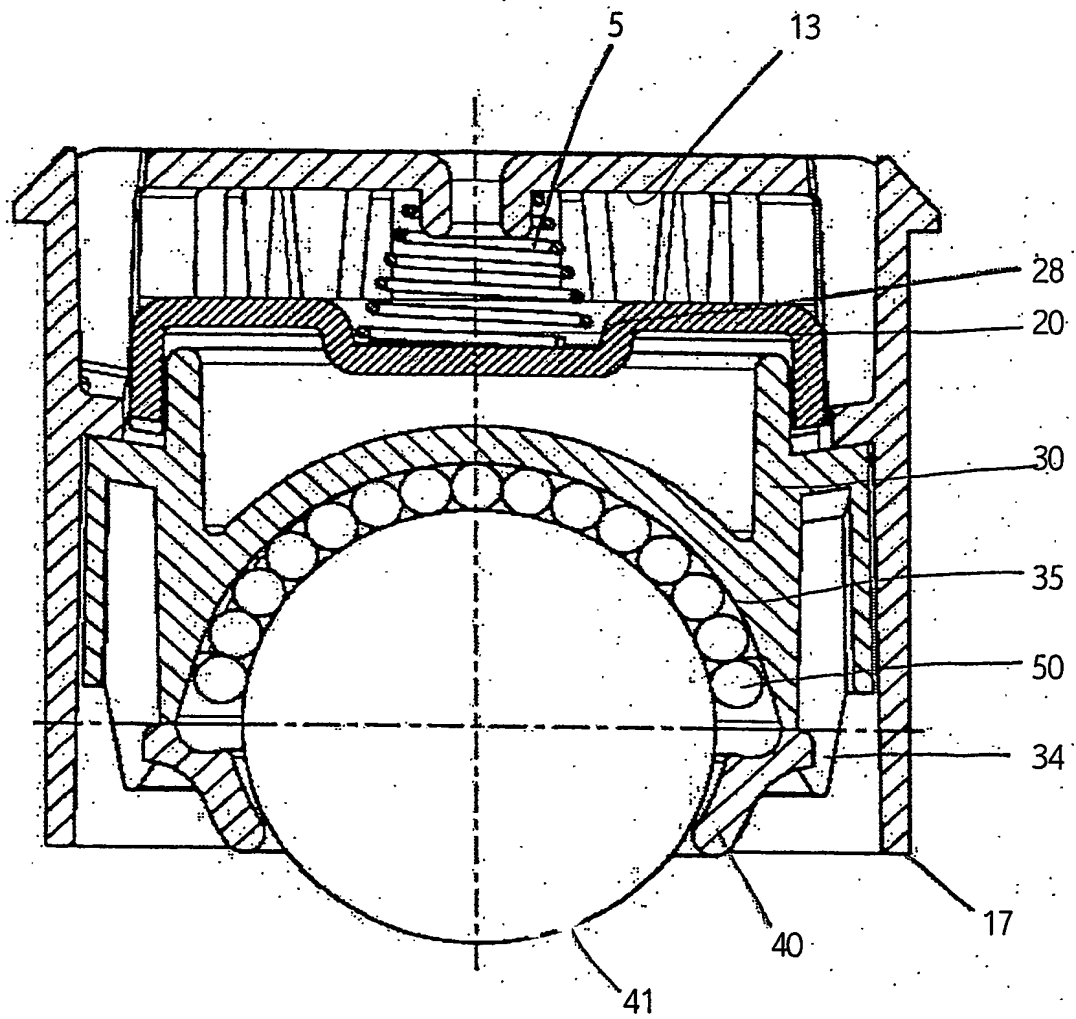


FIG. 5

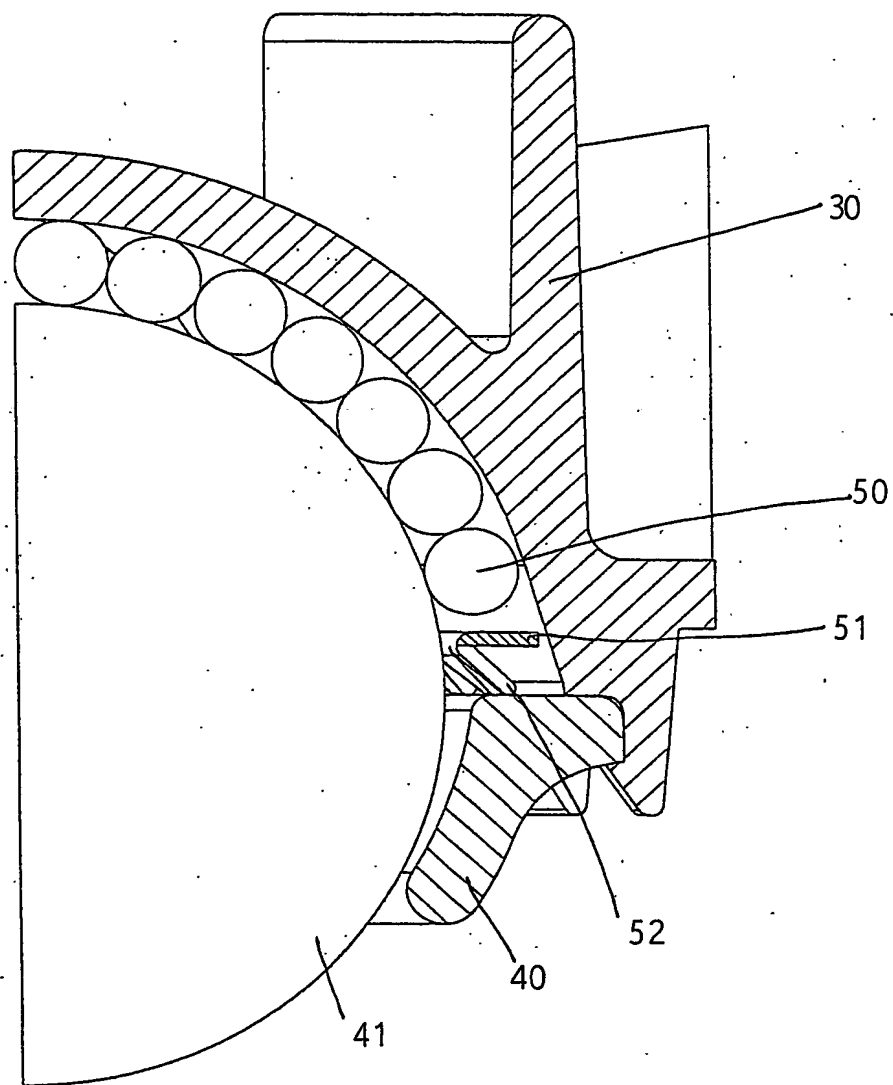


FIG. 6

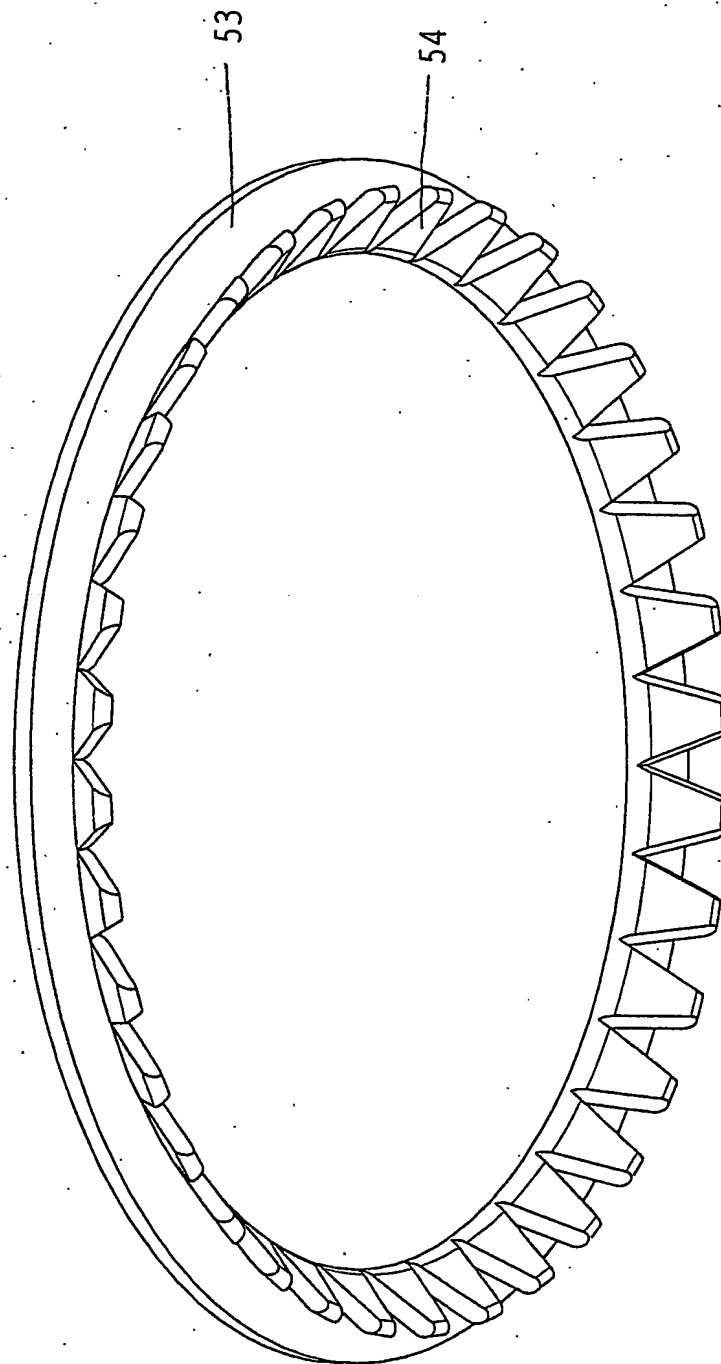


FIG. 7

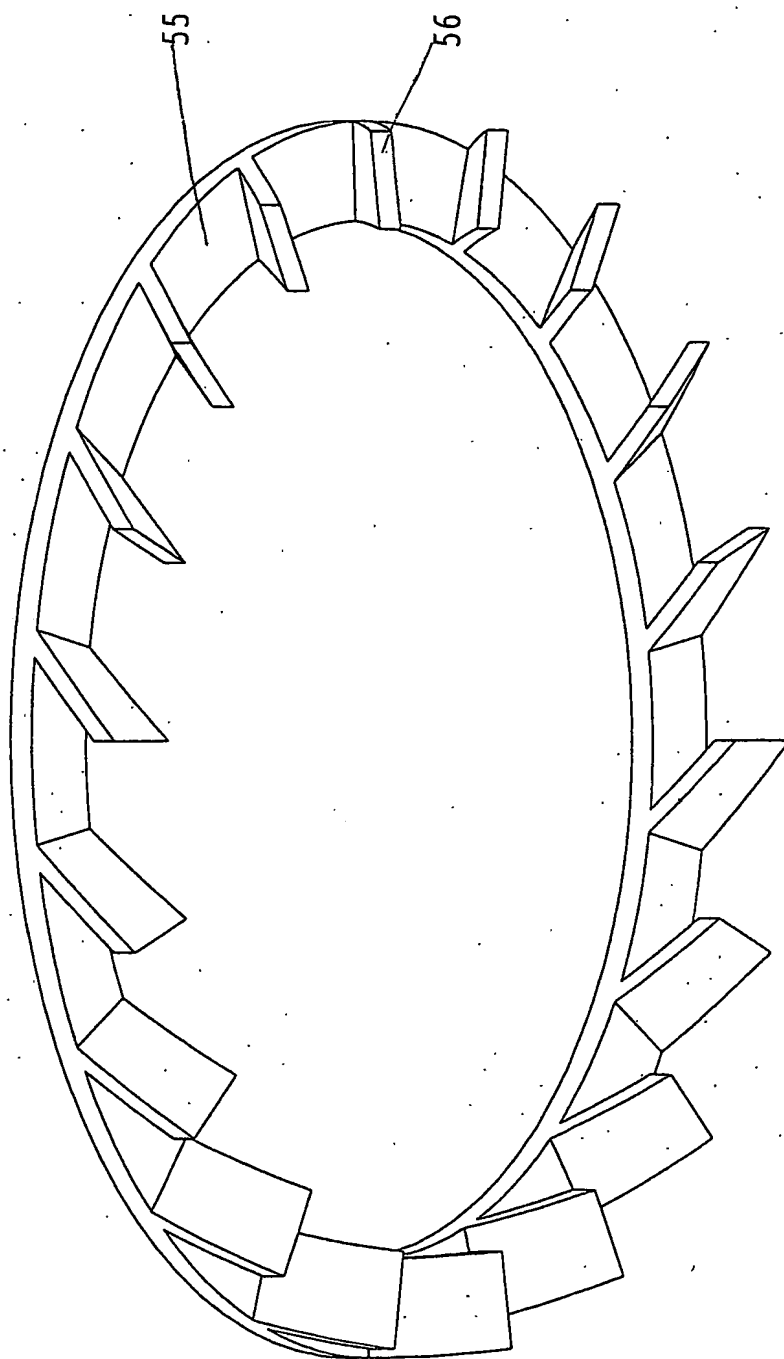


FIG. 8